

# IMAGE SENSOR HAVING PHOTO DIODE AND METHOD FOR MANUFACTURING THE SAME

## Related Applications

- 5            This application is a divisional of copending U.S. application serial number 10/345,852, filed on January 16, 2003, <sup>now Patent No. 6,734,471</sup> the contents of which are incorporated herein in their entirety by reference.

## BACKGROUND OF THE INVENTION

### 10        1.        Field of the Invention

The present invention relates to an image sensor having a photo diode and a method for manufacturing the same, and more particularly, to an image sensor having a photo diode for improving sensibility, junction leakage, and electron capacity, and a method for manufacturing the image sensor.

### 15        2.        Description of the Related Art

A pinned photo diode is used for a complementary metal-oxide semiconductor (CMOS) image sensor, which is manufactured by CMOS processes, or a charge coupled device (CCD) image sensor to detect light for generating and accumulating photo electrodes. Since the pinned photo diode is formed in a PNP or NPN junction structure buried in a substrate, the pinned photo diode is referred to as a buried photo diode. The CMOS image sensor is subject to less power consumption than the CCD image sensor and is manufactured by a simpler process. Moreover, the CMOS image sensor can be formed together with a signal processing circuit in one chip, making it attractive as a next-generation image sensor.

25            The CMOS image sensor having the above-described pinned photo diode will be briefly described with reference to FIGS. 1 and 2.

FIG. 1 is a circuit diagram of a unit pixel Pix in a conventional image sensor, made up of one photo diode PD and four MOS transistors. The source (or drain) of a transfer transistor Tx is connected to the photo diode PD, and the source of a reset transistor Rx is connected to the drain (or source) of the transfer transistor Tx. A floating-diffusion capacitor Cfd is formed between the drain (or source) of the transfer